

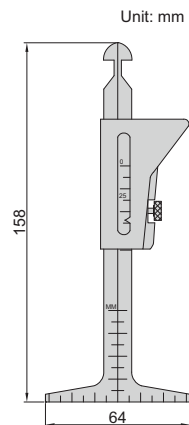
PIPE WELDING GAGE



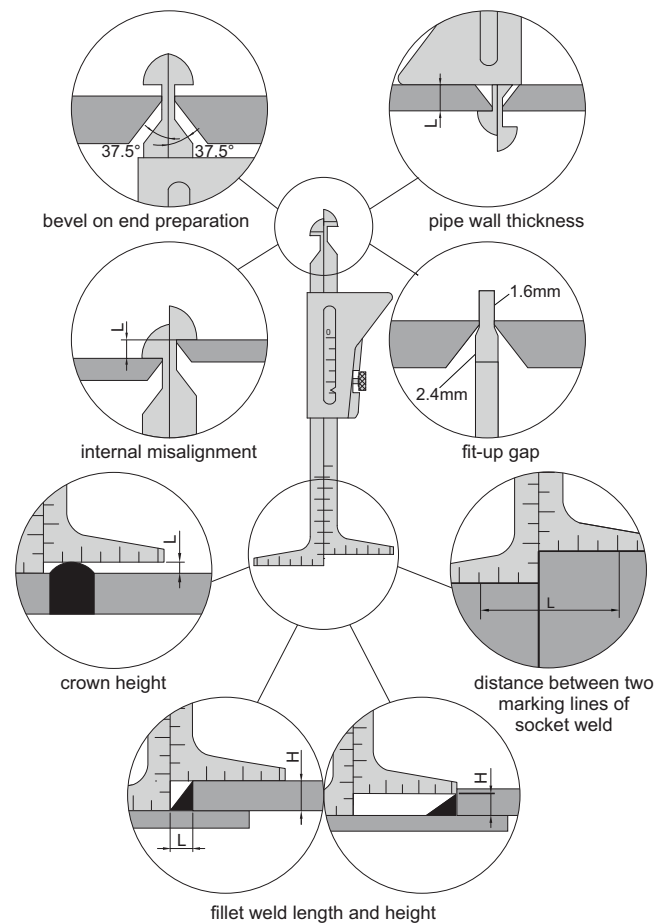
front

4839-1

back



Unit: mm



- Made of stainless steel

Code	Measurement	Range	Graduation	Accuracy
4839-1	bevel on end preparation	37.5°	—	±1°
	pipe wall thickness	0-45mm (0~1-3/4")	1mm (1/16")	±0.5mm
	internal misalignment	0-35mm (0~1-3/8")	1mm (1/32")	±0.5mm
	fit-up gap	1.6mm, 2.4mm	—	±0.1mm
	crown height	0-35mm (0~1-3/8")	1mm (1/32")	±0.5mm
	distance between two marking lines of socket weld	0-60mm (0~2-3/8")	1mm (1/16")	±0.5mm
	fillet weld length	0-30mm (0~1-1/4")	1mm (1/16")	±0.5mm
	fillet weld height	0-35mm (0~1-3/8")	1mm (1/32")	±0.5mm